





# **FIRE DAMPER**

FD25/40, FDC25/40









**FIRE DAMPERS** 





### FIRE DAMPER FDC25/40

- Used for the isolation of duct penetrations between fire compart-
- Fire dampers consist of housing, fire-resistant damper blade and release mechanism
- Casing made of galvanised sheet steel, damper blade made of special insulating material, damper blade shaft and push rod made of galvanized steel, bearings made of brass, seals made of polyurethane and elastomer
- Closed blade air leakage according to EN 1751, class 2
- Casing air leakage to EN 1751, class C
- Fire damper can be equipped with thermic fuse with 72°C or for warm air ventilation systems 95°C release temperature
- Fire damper casing is manufactured form galvanized steel, but on demand can be made from:
  - Galvanized steel and powder coated
  - Stainless steel
  - · Stainless steel and powder coated
  - Fire damper for areas with potentially explosive atmospheres are also available (for additional information see FD-Ex catalog)

#### **Dimensions**

	FDC25							FDC40						
Øn [mm]	100	125	160	200	250	300	315	355	400	450	500	630	710	800
	Applique compatible dimensions													

## FIRE CLASSIFICATION (according to EN 13501-3)

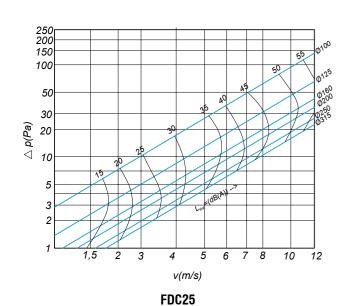
Fire resistance of fire damper depends on classification of walls or ceilings. It is allowed to install products to walls or ceilings only according to products Declaration of Performance. Walls or ceilings with greater fire resistance can also be used. Fire damper should be installed according installation manual which can be found within this document.

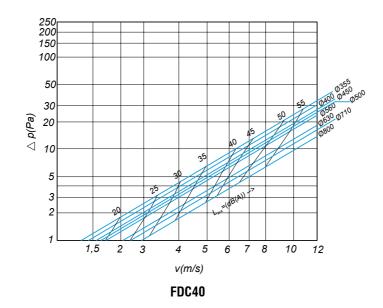
Please consult latest Declaration of Performance on our website: www.klimaoprema.hr

## **SELECTION DIAGRAM**

## Symbol:

v - air velocity in the duct [m/s] Δp, - total pressure loss [Pa]  $L_{MA}$  - sound power level [dB(A)]





### **ORDERING KEY**

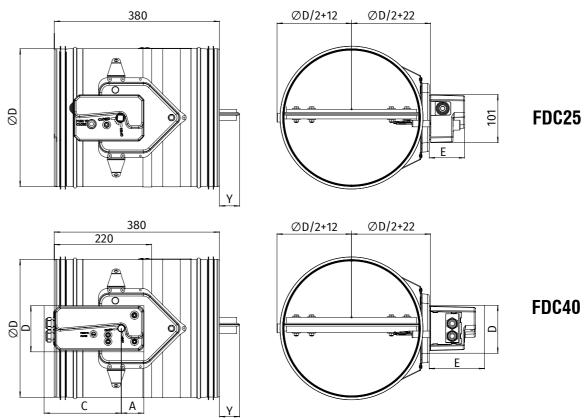
Damper typ FDC25 FDC40	oe:	FDC25	- App	- Ø250	- M <sup>2</sup> 30-S
Applique					
Damper dir Ø [mm]	nensions				
Mechanism	ı type:				
R R-S M <sup>2</sup> 30-S M <sup>2</sup> 4-S M <sup>2</sup> 4-S-ST EMP-S	<ul> <li>manual drive</li> <li>manual drive with limit switches</li> <li>electric actuator AC230V</li> <li>electric actuator AC/DC 24V</li> <li>electric actuator AC/DC 24Vwith connection plug</li> <li>electromagnetic drive, interuptive</li> </ul>				

<sup>\*</sup> Applique is compatible up to dimension Ø315 and damper size 25 mm

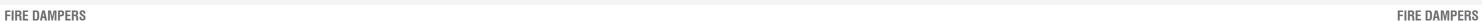
#### **DAMPER MODELS**

## FDC25 / FDC40 -R (manual mechanism)

- automactic closure when the temperature in the duct exceed 72°C
- manual rearmation with handle
- · manual unlocking possible for periodical test of fire damper

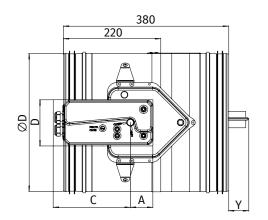


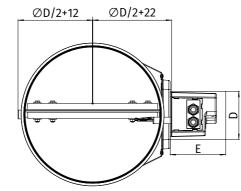




## FDC25 / FDC40 -EMS/EMP (solenoid actuator)

- spring return actuator with integrated limit switches and thermoelectric release mechanism (72°C)
- manual rearmation with handle
- possible closing with solenoid
- manual closing possible



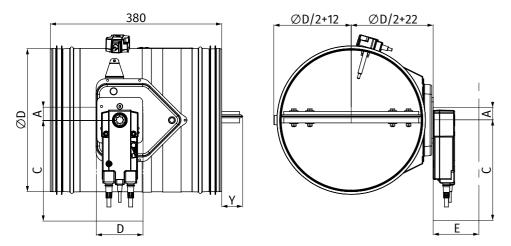


# FDC25 / FDC40 -M (electric actuator)

- Thermoelectric activation (72°C) with electric actuator and return spring
   Integrated end switches
   Fully automatic operation

Options:

M<sup>2</sup>30 – electric actuator AC 230V M<sup>2</sup>4 – electric actuator AC/DC 24V



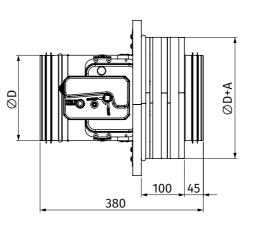
Lenght of damper blade outside of casing (Y dimension on front side and X dimension on back side)

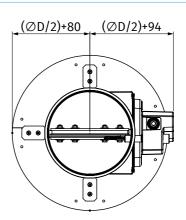
X = (Dn/2)-270 (mm) Y = (Dn/2)-110 (mm)

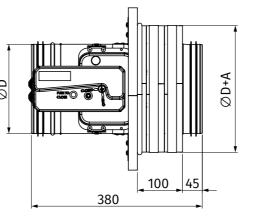
	Product	A	C	D	Е
Dolimo	BFL (M)	25	200	90	120
Belimo	BFN (M)	25	225	100	120
	-R (FDC 25)	55	150	105	150
Klimaoprema	-R (FDC 40)*	55	200	105	200
	-EMP (FDC 25/40)	55	200	105	200

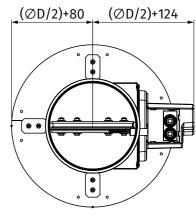
\* Not comaptible with Applique

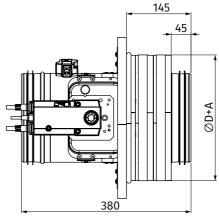
## **Applique dimensions**

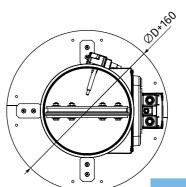












	A
ØD = 100	105
ØD = 125-180	95
ØD = 200-315	80

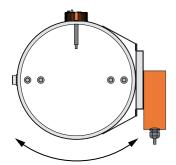


FIRE DAMPERS

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### All installation opportunities are valid for:

• Installation onto duct in any shaft axis angle position



Airflow and fire protection in both sides

#### INSTALLATION:

- Mounting is possible with the blade axis in horizontal or in vertical position
- The installation must comply with the tests that were performed during certification
- Avoid any obstruction of the moving blade by the connected ducts
- The class of air-tightness is maintained in case the installation of the damper is made in accordance with the technical manual
- Operating temperature: 50° C max
- For indoor use only

The FDC25 / FDC40 fire damper is always tested in standardized support frames (both in a concrete wall and in a flexible wall) in accordance with EN 1366-2: 1999 table 3/4/5. The results obtained are valid for all similar support frames which have a thickness and / or density and / or fire resistance similar or greater than the one of the test.

Examples of similar constructions:

Aerated concrete wall 100 mm + density 550 kg/m³ + fire resistance ≤ 120'	Wall made of hollow or solid bricks, reinforced concrete, = cellular concrete, light concrete, + Fire resistance ≥ 120 '
Cellular concrete slab 100 mm + density 550 kg/m³ + fire resistance 90' =	Concrete parts, pre-stressed concrete, reinforced concrete, cellular concrete + fire resistance ≥ 120 '

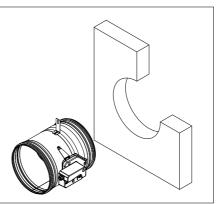
## Minimum opening hole for fire damper installation

Damper size - ØD [mm]	Opening size - A (minimum)
ØD < 160	ØD + 85
180 < ØD < 315	ØD + 75
315 < ØD < 450	ØD + 65
ØD > 450	ØD + 55

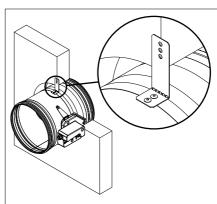
### INSTALLATIONS AND SEALING:

### Concrete wall and reinforced concrete wall installation

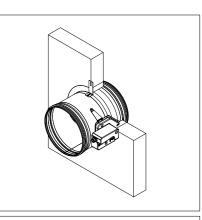
The wall is composed of concrete blocks (minimum density of 550 kg/m³) and with a minimum thickness of 100 mm.



Place the damper in an opening according to table (on pg. 366)



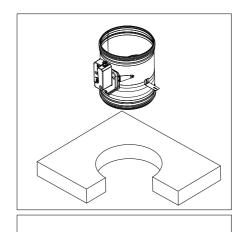
Fix the damper to the wall using screws (screw hole is 6mm in diameter)



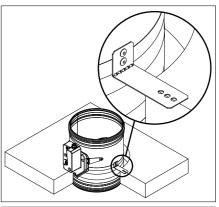
Fill the space between the damper and the wall with mortar

## Aerated concrete ceiling installation and reinforced concrete ceiling installation

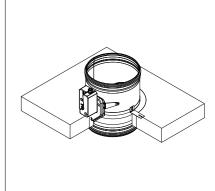
The ceiling is made of aerated concrete with a minimum density of 550 kg/m<sup>3</sup> and a minimum thickness of 100 mm.



Place the damper in an opening according to table (on pg. 366)



Fix the damper to the slab using screws (screw hole is 6mm in diameter)



Fill the space between the damper and the slab with mortar

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Mounting kit

60061429

60061430

60061431

60061432

60061433

60061435

60061436

60061437

60061438

60061439

60061440

60061441

60061442

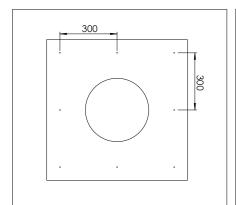


**FIRE DAMPERS** 

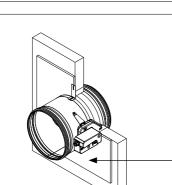


## Gypsum blocks wall mounting 70mm

The wall is composed of gypsum blocks (minimum density of 995kg/m³), and with minimum thickness of 70mm.

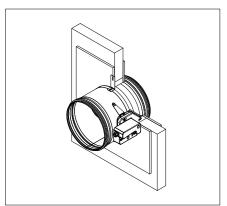






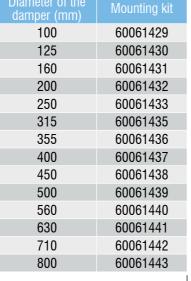
Fix damper and GKF gypsum boards (12,5mm thick) to wall with screws (screw hole is 6mm in diameter)

Fill the space between the damper and the wall with mortar



Cover the mortar with GKF gypsum boards (12,5 mm thick)

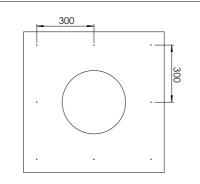
Place the damper in an opening according to table (on pg. 366)



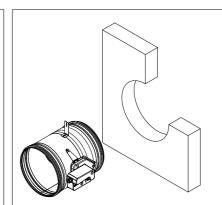
\* The Kit is universal for all dimensions and must be cut to fit the specific dimensions of the damper

## Gypsum blocks wall mounting 100mm

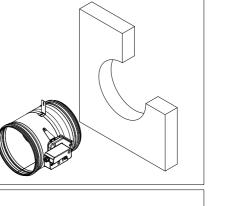
The wall is composed of gypsum blocks (minimum density of 995kg/m³), and with minimum thickness of 100mm.



Fix gypsium boards with screws with 300mm distance between each other



Place the damper in an opening according to table (on pg. 366)



60061443 800 \* The Kit is universal for all dimensions and must be cut to fit the spe-

cific dimensions of the damper

100

125

160

200

250

315

355

400

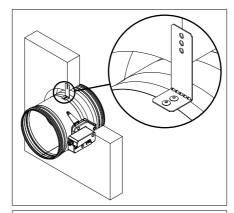
450

500

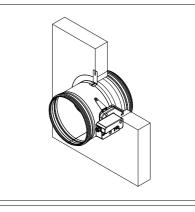
560

630

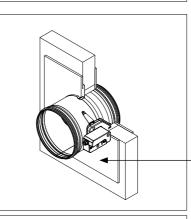
710



Fix the damper to the wall using screws (screw hole is 6mm in diameter)



Fill the space between the damper and the wall with mortar



Cover the mortar with GKF gypsum boards (12,5 mm thick)

60061429

60061430 60061431

60061432

60061433

60061435

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60061437

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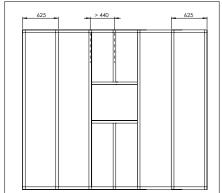




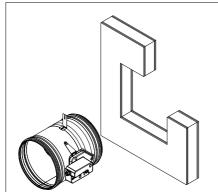
## Flexible wall mounting

FIRE DAMPERS

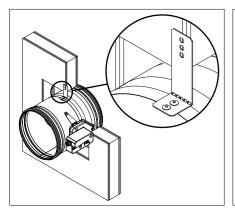
The wall is composed of 2x2 GKF plates, 12.5 mm thick, installed on a 48 mm wide steel construction. The interior of the wall is filled with mineral wool of 100 kg / m<sup>3</sup> density.



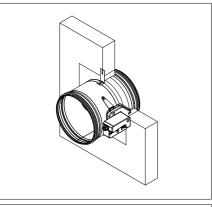




Place the damper in an opening according to table (on pg. 366)



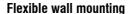
Fix the damper to the wall using screws (screw hole is 6mm in diameter)



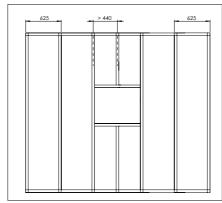
Fill the space between the damper and the wall with mineral wool (100 kg/m<sup>3</sup> of density)

Diameter of the damper (mm)	Mounting kit
100	60061429
125	60061430
160	60061431
200	60061432
250	60061433
315	60061435
355	60061436
400	60061437
450	60061438
500	60061439
560	60061440
630	60061441
710	60061442
800	60061443

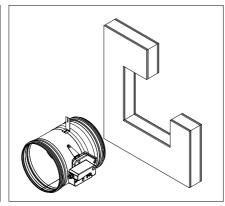
\* The Kit is universal for all dimensions and must be cut to fit the specific dimensions of the damper



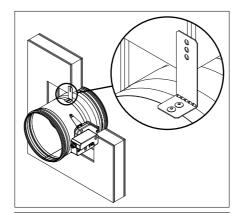
The wall is composed of 2x2 GKF plates (example PROMATECT 100, 12,5 mm thick), installed on a steel construction of 48 mm



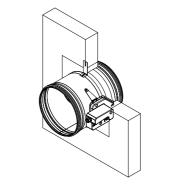
Realization of the steel construction



Place the damper in an opening according to table (on pg. 366)



Fix the damper to the wall using screws (screw hole is 6mm in diameter)



Fill the space between the damper and the wall with mortar

\* The Kit is universal for all dimensions and must be cut to fit the specific dimensions of the damper

damper (mm) 100

125

160 200

250

315

355

400

450

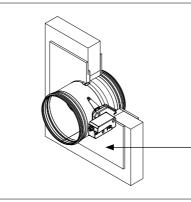
500

560

630

710

800



Cover the mortar with GKF gypsum boards (12,5 mm thick)

Cover the mineral wool with GKF gypsum boards (12,5 mm thick)

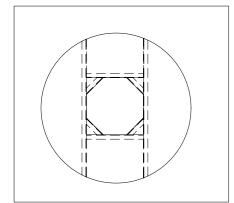




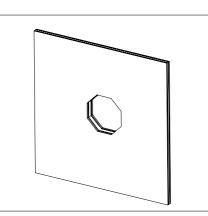
**FIRE DAMPERS** 

## Installation remote from flexible/rigid wall

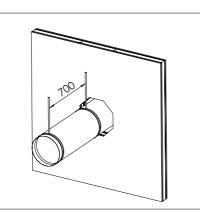
The wall is composed of 2x2 GFK plates, 12.5 mm thick, installed on a 48 mm wide steel construction. The interior of the wall is filled with mineral wool of 100 kg / m<sup>3</sup> density. Detailed example of installation in Fire damper installation manual.



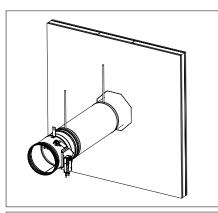
Arrangement of steel profiles.



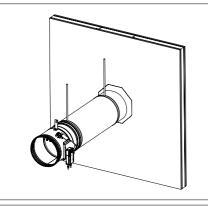
Place the damper in an opening according to table (on pg. 366) (wall cover with gypsium plates)



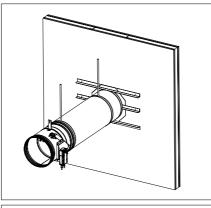
Place ventilation duct trough wall (thickness of threaded rod for suspension should be M12 or more)



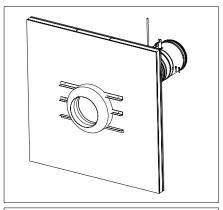
Install fire damper and secure it with self-tapping screws 4,3x10 to duct (every 300mm)



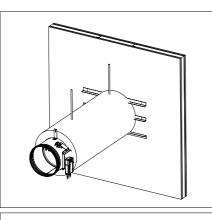
Fill space between duct and wall with mineral wool (Isover U protect, min. 80mm thickness). Additionally paint wool with Isover BSF in thickness of 1mm



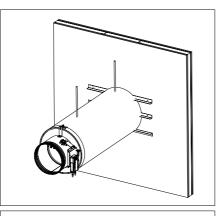
Close installation with L profiles 30x30x3mm. Additionally fix profiles to duct with self-tapping screws, and screw them to wall with 4,5x50 screws with 200mm distance between them.



Repeat the same procedure on the other side. Place the wool on ventilation duct in lenght of 80mm.



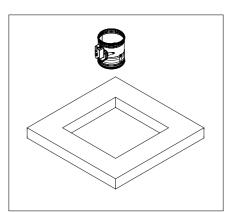
On connection wool-wall apply glue Isover BSK in thickness of 2mm.



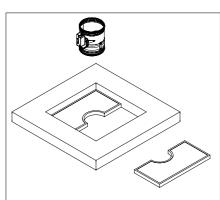
Place steel protection on place where insulation on damper ends (80x80mm, 1mm thick metal sheet cover).

## Installation in ceiling (Weichschott)

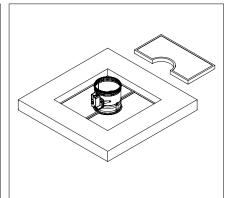
Installation material: Fire damper FDC, Mineral wool >140kg/m<sup>3</sup>, Fire protection coating, (HILTI weichschott system)



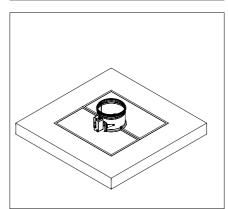
Recommended ceiling opening for fire damper installation is  $\emptyset + 400$ mm, but openings from  $\emptyset + 80...600$  mm can also be used



Insert fire damper into ceiling Damper blade must be closed during installation!



Space between casing and wall close with two layers of mineral wool (density 140 kg/m<sup>3</sup> or more, 50 mm thick, coated on one side)



Connections of mineral wool should be sealed with intumescent fire resistant sealant (e.g. Promastop-I or Hilti CFS-CT). Mineral wool and damper casing must be coated with 2 mm thick fire protection coating

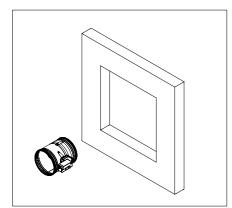


**FIRE DAMPERS** FIRE DAMPERS

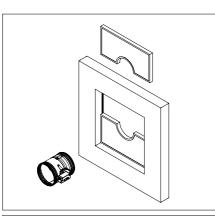
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### Installation in flexible wall (Weichschott)

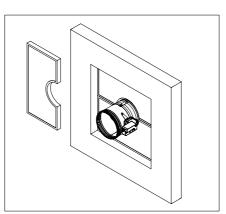
Installation material: Fire damper FDC, Mineral wool > 140kg/m<sup>3</sup>, Fire protection coating, (HILTI weichschott system)



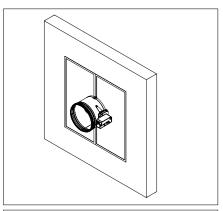
Recommended wall opening for fire damper installation is  $\emptyset$  + 400mm, but openings from Ø + 80...600 mm can also be used



Insert fire damper into wall Damper blade must be closed during installation!



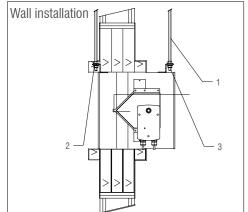
Space between casing and wall close with two layers of mineral wool (density 140 kg/m<sup>3</sup> or more, coated on one side)

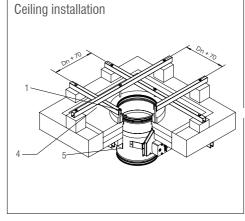


Connections of mineral wool seal with intumescent fire resistant sealant. Mineral wool and damper casing must be coated with 2 mm thick fire protection coating

### Suspension for mortarless installation

Suspension systems are required for the dry mortarless installation of the fire damper with mineral wool in solid walls, flexible walls and ceiling slabs. Fire dampers can be suspended from solid ceiling slabs using adequately sized threaded rods. Load the suspension system only with the weight of the fire damper. Ducts must be suspended separately.



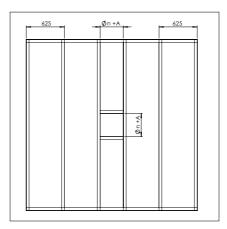


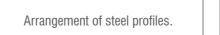
- Threaded rod (M10), galvanized steel
- (2) Washer, galvanized steel
- (3) Nut, galvanized steel
- Bracket, 45x30x1,5 mm, galvanized steel
- L shaped profile (50x50x1) (5) secured with self tapping screw to damper housing

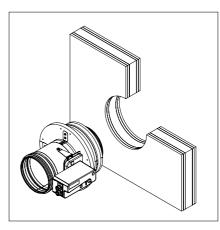
#### INSTALLATIONS AND SEALING FOR APPLIQUE:

### Flexible wall installation

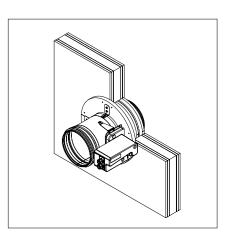
The wall is composed of 2x2 GKF plates, 12.5 mm thick, installed on a 48 mm wide steel construction. The interior of the wall is filled with mineral wool of 100 kg/m<sup>3</sup> density.







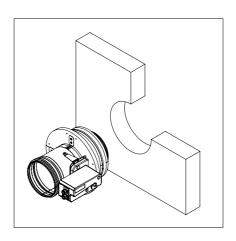
Installation hole is  $\emptyset D + A + 10 \text{ mm}$ 

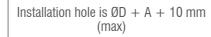


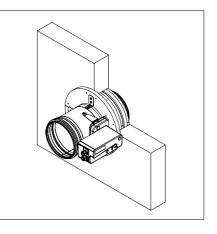
Insert fire damper into wall and fasten with screws (8 pcs, 4.8x60 mm)

#### Concrete wall and reinforced concrete wall installation

The wall is made of aerated concrete with a minimum density of 550 kg/m<sup>3</sup> and a minimum thickness of 100 mm.

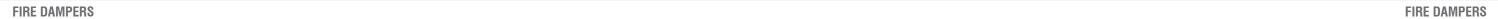






Insert fire damper into wall and fasten with screws (8 pcs, 4.8x60 mm)







## FIRE DAMPER FD25/FD40





- Fire dampers consist of housing, fire-resistant damper blade and release mechanism.
- Casing made of galvanized sheet steel, damper blade made of special insulating material, damper blade shaft and push rod made of stainless steel, bearings made of brass, seals made of polyurethane and elastomer.
- Closed blade air leakage according to EN 1751, class 2
- Casing air leakage to EN 1751, class C
- Fire damper can be equipped with thermic fuse with 72°C or for warm air ventilation systems 95°C release temperature
- Fire damper casing is manufactured form galvanized steel, but on demand can be made from:
  - · Galvanized steel and powder coated
  - Stainless steel
  - Stainless steel and powder coated
  - Fire damper for areas with potentially explosive atmospheres
  - are also available (for additional information see FD-Ex catalog)



#### Dimensions

FD25 dimensions B(W) x H [mm]	FD40 dimensions B(W) x H [mm]
100x200 - 800x600	800x600 - 1500x800
Applique compatible dimensions	

<sup>\*</sup>All possible combinations of width and height are available.

## FIRE CLASSIFICATION (according to EN 13501-3)

Fire resistance of fire damper depends on classification of walls or ceilings. It is allowed to install products to walls or ceilings only according to products Declaration of Performance. Walls or ceilings with greater fire resistance can also be used. Fire damper should be installed according to installation manual which can be found within this document

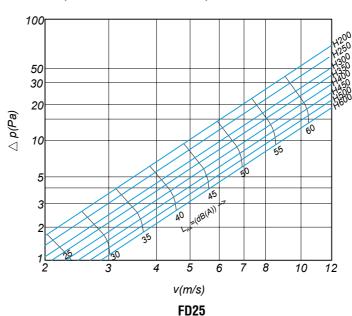
Please consult latest Declaration of Performance on our website: www.klimaoprema.hr

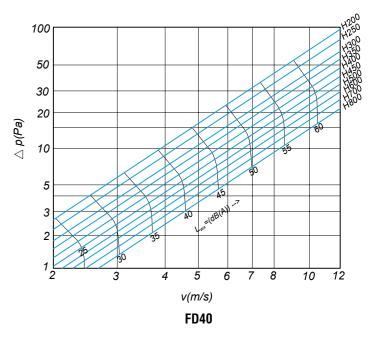
# SELECTION DIAGRAM

#### Symbol:

v - air velocity in the duct [m/s]  $\Delta p_t$  - total pressure loss [Pa]  $L_{MA}$  - sound power level [dB(A)]

Total pressure loss and sound power level:





klimaoprema

The values of total pressure loss for other sizes are obtained in a manner that read value from the graph is multiplied with the correction value from the table. Value of sound power are obtained in a manner that read value is added the correction value from the table.

B [mm]	100	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000 - 1200	1200 - 1500
$\Delta p_t x$	1,30	1,22	1,14	1,07	1,0	0,94	0,88	0,83	0,77	0,73	0,68	0,64	0,6	0,58	0,56	0,55	0,54	0,5	0,4
L <sub>wa</sub> +	-1	-1	-1	0	0	0	0	0	0	0	0	1	1	2	2	2	3	3	4

### ORDERING KEY

 Damper type:
 FD25
 - App
 - 400x300
 - M²30-S

 FD40
 FD25
 - M²30-S
 - M²30-S</td

Applique

## Damper dimensions

B(W) x H [mm]

### Mechanism type:

**R** - manual drive

R-S - manual drive with limit switches
- electric actuator AC230V
- electric actuator AC/DC 24V

M<sup>2</sup>4-S-ST - electric actuator AC/DC 24Vwith connection plug

EMS-S - electromagnetic drive, permanent EMP-S -electromagnetic drive, interuptive

Design changes reserved

Design changes reserved

<sup>\*\*</sup>Standard dimensions are avaliable with increments of 50mm.

<sup>\*</sup> Applique is compatible up to dimension Ø315 and damper size 25 mm





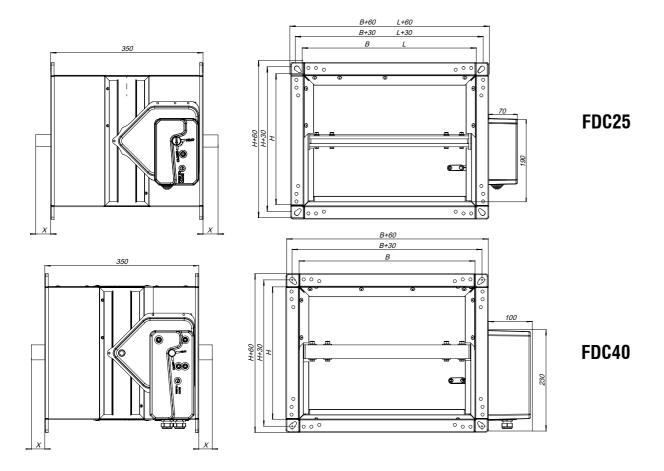


### DAMPER MODELS

FIRE DAMPERS

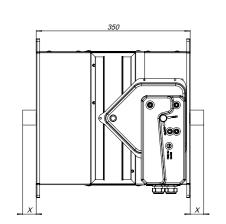
## FD25 / FD40 -R (manual mechanism)

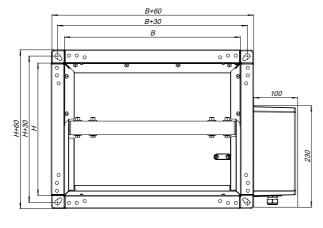
- automatic closure when the temperature in the duct exceeds 72°C
   manual rearmation with handle
- manual unlocking possible for periodical test of fire damper



## FD25 / FD40 -EMS/EMP (solenoid mechanism)

- spring return actuator with integrated limit switches and thermoelectric release mechanism (72°C)
- manual rearmation with handle
- possible closing with solenoid
- manual closing possible





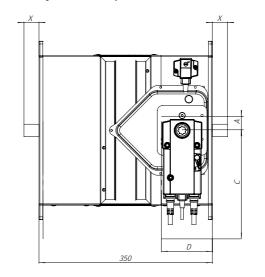
Design changes reserved

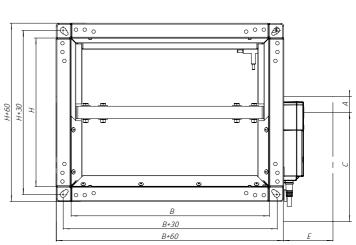
## FD25 / FD40 -M (electric actuator)

- Thermoelectric activation (72°C) with electric actuator and return spring
   Integrated end switches
- Fully automatic operation

### Options:

M<sup>2</sup>30 – electric actuator AC 230V M<sup>2</sup>4 – electric actuator AC/DC 24V





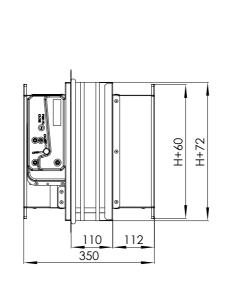
## Lenght of damper blade outside of casing:

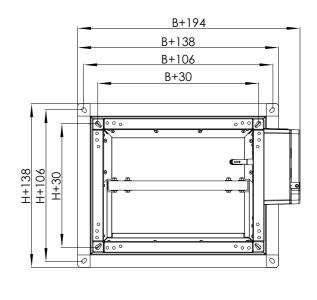
X = (H/2)-175 (mm)

	Product	A	C	D	E
	BFL (M)	25	200	90	120
Belimo	BFN (M)	25	225	100	120
	BF (M)*	50	250	100	120
	-R (FD25)	55	150	105	150
Klimaoprema	-R (FD 40)*	55	200	105	200
	-EMP (FD 25/40)	55	200	105	200

<sup>\*</sup> Not comaptible with Applique

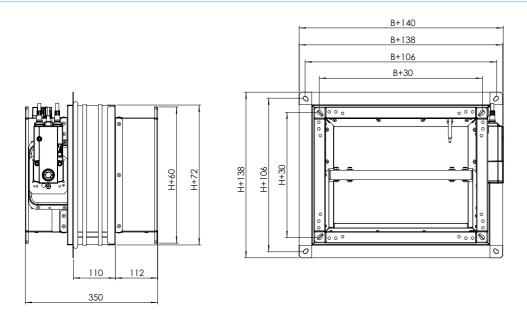
# **Applique dimensions**





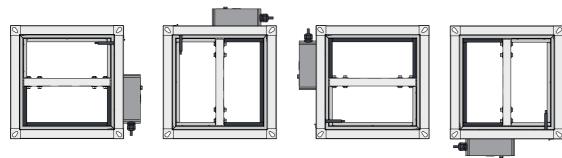


# FIRE DAMPERS



### All installation opportunities are valid for:

Installation onto duct in positions mentioned on picture below:



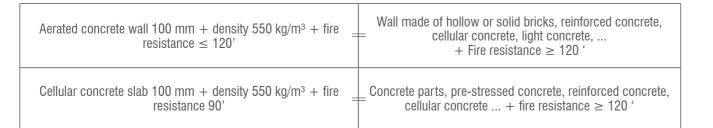
Airflow and fire protection in both sides

## **INSTALLATION AND IMPLEMENTATION**

- Mounting is possible with the blade axis in horizontal or in vertical position
- The installation must comply with the tests that were performed during certification, s explained in 8.2.
- Avoid any obstruction of the moving blade by the connected ducts
- The class of air-tightness is maintained in case the installation of the damper is made in accordance with the technical manual
- Operating temperature: 50° C max
- For indoor use only

The FD25 / FD40 fire damper is always tested in standardized support frames (both in a concrete wall and in a flexible wall) in accordance with EN 1366-2: 1999 table 3/4/5. The results obtained are valid for all similar support frames which have a thickness and / or density and / or fire resistance similar or greater than the one of the test.

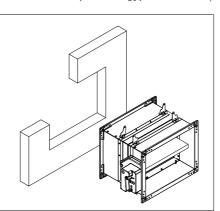
Examples of similar constructions:

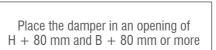


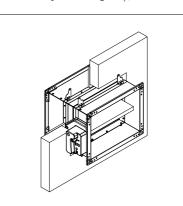
### **INSTALLATIONS AND SEALING:**

## Gypsum blocks wall mounting 70mm

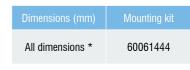
The wall is composed of gypsum blocks (minimum density of 995kg/m³), and with minimum thickness of 70mm.



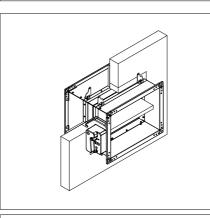




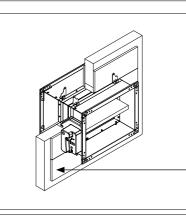
Fix damper and GKF gypsum boards (12,5mm thick) to wall with screws



\* The Kit is universal for all dimensions and must be cut to fit the specific dimensions of the damper



Fill the space between the damper and the wall with mortar



Cover the mortar with GKF gypsum boards (12,5 mm thick)



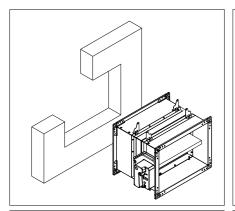




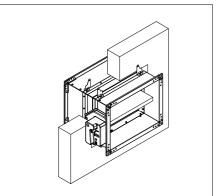
**FIRE DAMPERS** 

## Gypsum blocks wall mounting 100mm

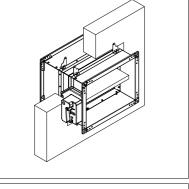
The wall is composed of gypsum blocks (minimum density of 995kg/m³), and with minimum thickness of 100mm.

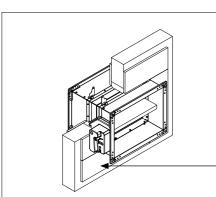


Place the damper in an opening of H + 80 mm and B + 80 mm or more



Fix the damper to the wall using screws



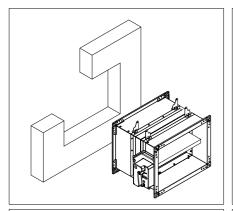


Fill the space between the damper and the wall with mortar

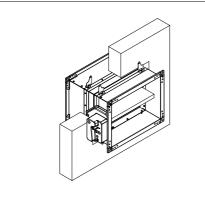
Cover the mortar with GKF gypsum boards (12,5 mm thick)

## Concrete wall and reinforced concrete wall installation

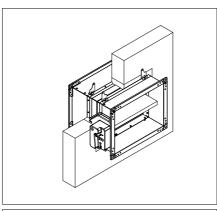
The wall is composed of concrete blocks (minimum density of 550 kg/m³) and with a minimum thickness of 100 mm.



Place the damper in an opening of H + 80 mm and B + 80 mm or more



Fix the damper to the wall using screws



All dimensions \*

sions of the damper

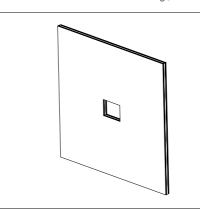
60061444

\* The Kit is universal for all dimensions and must be cut to fit the specific dimen-

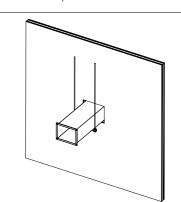
Fill the space between the damper and the wall with mortar

## Installation remote from flexible/rigid wall

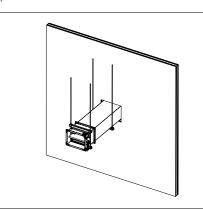
The wall is composed of 2x2 GKF plates, 12.5 mm thick, installed on a 48 mm wide steel construction. The interior of the wall is filled with mineral wool of 100 kg/m<sup>3</sup> density. Detailed example of installation in Fire damper installation manual.



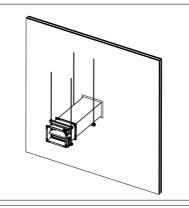
Recommended wall opening is B,H+70 mm



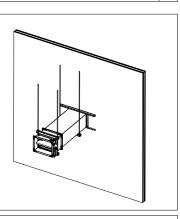
Place ventilation duct trough wall. Distance between suspensions se max. 800 mm (thickness of threaded rod for suspension should be M12 or more)



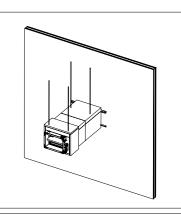
Install fire damper and secure it to ventilation duct



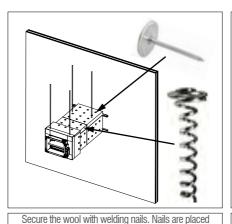
Fill space between duct and wall with mineral wool (Isover U protect). Additionally paint wool with Isover BSF in thickness of and screw them to wall with 4,5x50 screws. Repeat 1mm.



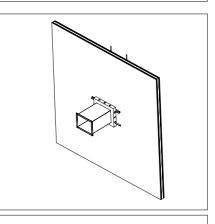
Close installation with L profiles 30x30x3mm. Additionally fix profiles to duct with self-tapping screws, the same procedure on the other side.



Install wool (Isover U protect). Wool should be glued to the wall with Isover BSK glue. Glue is applied in thickness 2mm. For details please see Isover U-protect brochure page 28.



60mm from the end of the plate and 150mm between each other. In the corner are aditionaly used IsoveFireProtectScrew screws on every 150mm. Additionally place steel protection on place where insulation on damper ends.



Place the wool on ventilation duct in lenght of 80m and secure it withwelding nails.

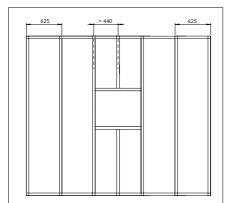




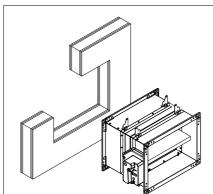
## Flexible wall mounting

FIRE DAMPERS

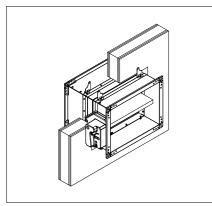
The wall is composed of 2x2 GKF plates, 12.5 mm thick, installed on a 48 mm wide steel construction. The interior of the wall is filled with mineral wool of 100 kg / m<sup>3</sup> density.



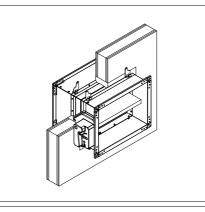
Realization of the steel construction



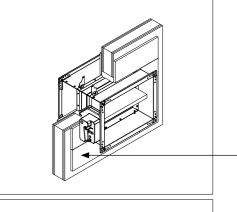
Place the damper in an opening of H + 80 mm and B + 80 mm or more



Fix the damper to the wall using screws



Fill the space between the damper and the wall with mineral wool



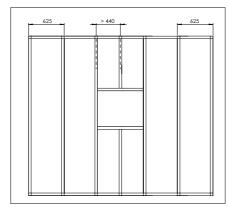
Cover the mineral wool with GKF gypsum boards (12,5 mm thick)

Dimensions (mm)	Mounting kit
All dimensions *	60061444

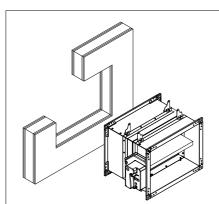
\* The Kit is universal for all dimensions and must be cut to fit the specific dimensions of the damper

## Flexible wall mounting

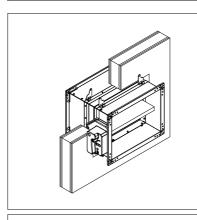
The wall is composed of 2x2 GKF plates (example PROMATECT 100, 12,5 mm thick), installed on a steel construction of 48 mm width.



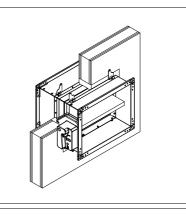
Realization of the steel construction



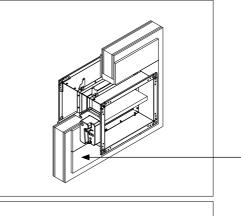
Place the damper in an opening of H + 80 mm and B + 80 mm or more



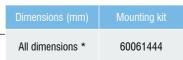
Fix the damper to the wall using screws



Fill the space between the damper and the wall with mineral wool



Cover the mineral wool with GKF gypsum boards (12,5 mm thick)



\* The Kit is universal for all dimensions and must be cut to fit the specific dimensions of the damper

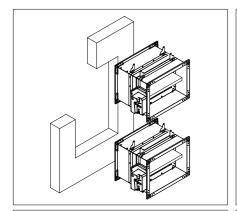




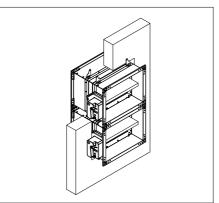
## **Battery installation**

**FIRE DAMPERS** 

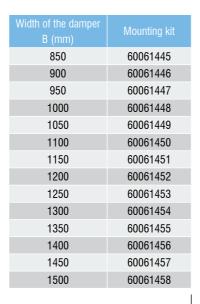
The wall is composed of blocks of aerated concrete (minimum density 550 kg/m³) and with a minimum thickness of 100 mm.

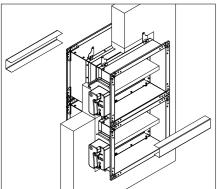


Place the damper in an opening of B + 80 mm and 2xH + 140mm

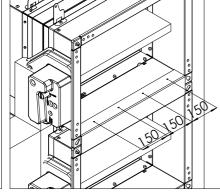


Fix the dampers to the wall using the screws and fill the space between the dampers and the wall with mortar

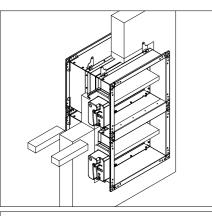




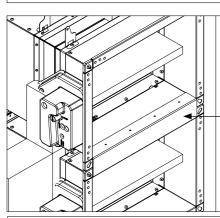
Place the installation kit to the dampers



Attach the installation kit to the dampers using the self-tapping screws (provided in the kit) every 350mm



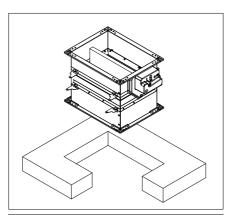
Fill the space between the dampers with mineral wool (100 kg/m<sup>3</sup> of density)



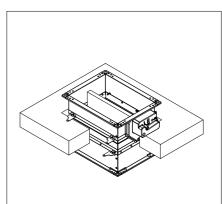
Installation completed

## Aerated concrete ceiling installation and reinforced concrete ceiling installation

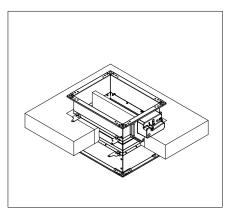
The ceiling is made of aerated concrete with a minimum density of 550 kg/m<sup>3</sup> and a minimum thickness of 100 mm.



Place the damper in an opening of H + 80 mm and B + 80 mm or more



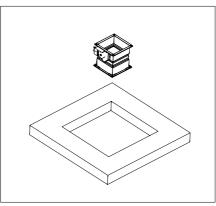
Fix the damper to the slab using screws



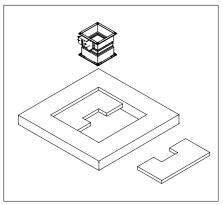
Fill the space between the damper and the slab with mortar

## Installation in ceiling (Weichschott)

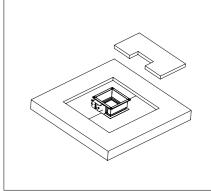
Installation material: Fire damper FD, Mineral wool >140kg/m³, Fire protection coating, (HILTI weichschott system)



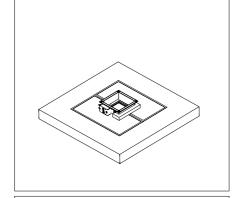
Recommended ceiling opening for fire damper installation is B(H) + 400mm, but openings from B(H)+80...600 mm can also be used



Insert fire damper into ceiling. Damper blade must be closed during installation.



Space between casing and ceiling must be closed with two layers of mineral wool (density 140 kg/m<sup>3</sup> or more, 50 mm thick, coated on one side)



Connections of mineral wool must be sealed with intumescent fire resistant sealant. Mineral wool and damper casing must be coated with 2 mm thick fire protection coating



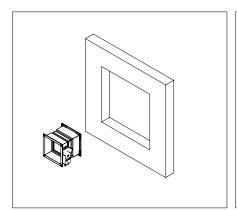




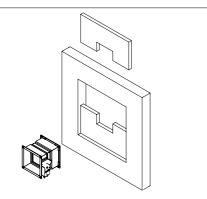
**FIRE DAMPERS** 

### Installation in Flexible wall (Weichschott)

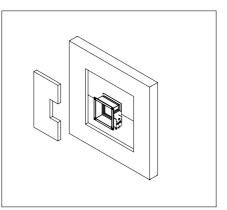
Installation material: Fire damper FD, Mineral wool >140kg/m³, Fire protection coating, (HILTI weichschott system)



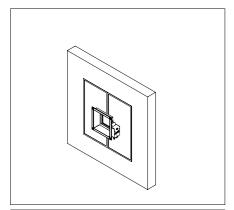
Recommended wall opening for fire damper installation is B(H) + 400mm, but openings from B(H) +80...600 mm can also be used



Insert fire damper into wall. Damper blade must be closed during installation!



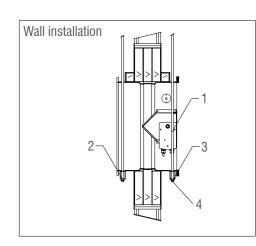
Space between casing and wall must be closed with two layers of mineral wool (density 140 kg/m<sup>3</sup> or more, 50 mm thick, coated on one side)

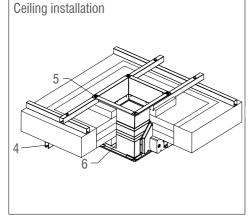


Connections of mineral wool must be sealed with intumescent fire resistant sealant. Mineral wool and damper casing must be coated with 2 mm thick fire protection coating

## Suspension for mortarless installation

Suspension systems are required for the dry mortarless installation of the fire damper with mineral wool in solid walls, flexible walls and ceiling slabs. Fire dampers can be suspended from solid ceiling slabs using adequately sized threaded rods. Load the suspension system only with the weight of the fire damper. Ducts must be suspended separately.

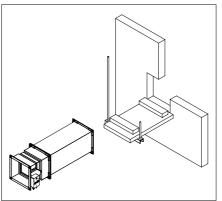




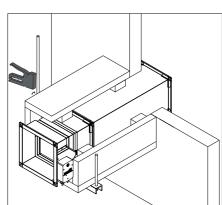
- Threaded rod (M10), galvanized steel
- 2 Washer, galvanized steel
- (3) Nut, galvanized steel
- 4 Bracket, 45x30x1,5 mm, galvanized steel
- (5) Screw (M10)
- L shaped profile (50x50x1) (6) secured with self tapping screw to damper housing, every 400mm

## Installation remote from the rigid wall (Promat)

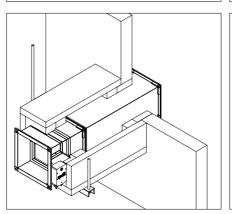
Prepare wall opening B (H) + 100 mm. Place fire damper on pre-cut calcium silicate 52mm (Promat L500). 100mm wide supports from same material need to be used to support the duct as well as the damper. Detailed example of installation in Fire damper installation manual.



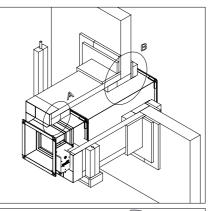
Fit the duct and the damper through the wall, and cover them with 52 mm calcium silicate (Promat L500). Board corner joints must be glued with glue PROMAT K84 and connected with staples every 100mm.

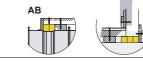


The gap between the damper and the wall must be filled with mineral wool (density 140 kg / m<sup>3</sup> or more).



Close the mineral wool with Promatect H plates 20mm thick. Duct and damper supporting brackets have to be insulated with 52 and 20mm calcium silicate boards (Promatect H and L500).





More detail drawing of installation will be send upon request!



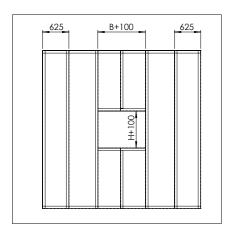
FIRE DAMPERS

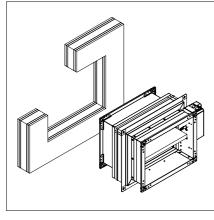
# klimaoprema

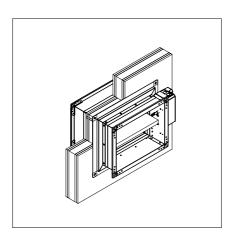
#### INSTALLATIONS AND SEALING FOR APPLIQUE:

### Flexible wall installation

The wall is composed of 2x2 GKF plates, 12.5 mm thick, installed on a 48 mm wide steel construction. The interior of the wall is filled with mineral wool of 100 kg / m<sup>3</sup> density.







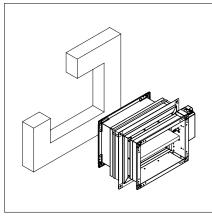
Arrangement of steel profiles.

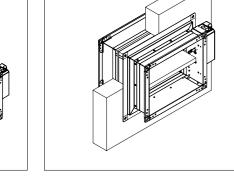
Installation hole is B(H) + 80 mm

Insert fire damper into wall and fasten with screws (4 pcs, 4.8x45 mm)

## Concrete wall and reinforced concrete wall installation

The wall is made of aerated concrete with a minimum density of 550 kg/m<sup>3</sup> and a minimum thickness of 100 mm.





Installation hole is B(H) + 80 mm

Insert fire damper into wall and fasten with screws (4 pcs, 4.8x45 mm)

### CONTROL MECANISMS

#### MANUAL FUSE ONLY MECHANISM

Self-operating mechanism equipped with a thermal fuse.

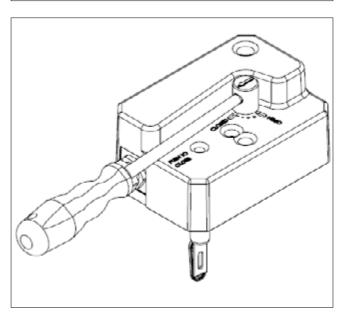
The Manual fuse only control mechanism closes the damper blade automatically if the temperature in the duct exceeds 72 °C. The damper is reset manually by means of a screwdriver.

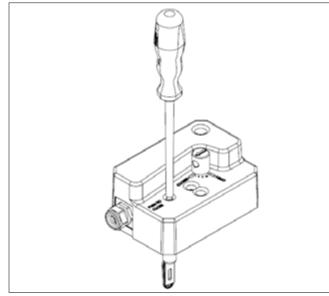
## Standard equipment:

- Thermal fuse 72 °C
- Manual triggering is possible
- Manual reset, use the screwdriver (turn counterclockwise)

To open the damper, insert the screwdriver into the shaft (parallel to the ventilation duct axis) and turn counterclockwise

To close the damper, press the thermal fuse head with a screwdriver





### Options:

For this self-operating version, the double contact - S - is available as an option (factory option or after-sales kit): The double contact S (OPEN / CLOSED) consists of:

- electric limit switch indicating CLOSED position
- electric limit switch indicating OPEN position

### MANUAL FUSE ONLY MECHANISM UPGRADABLE TO SOLENOID MECHANISM

## FD in self-operating version

#### Activation

- Manual activation: Push the release button.
- Self-operating activation: With a fuse at 72 °C

#### Rearming:

Manual reset: Turn the screwdriver counter clockwise



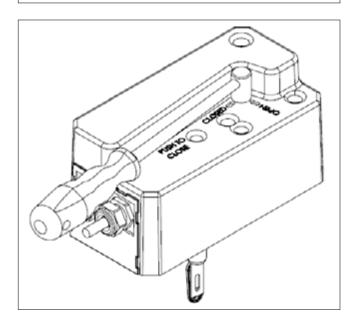


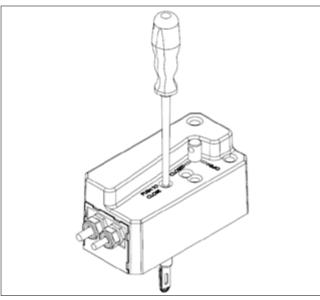


FIRE DAMPERS

To open the damper, insert the screwdriver into the shaft (parallel to the ventilation duct axis) and turn counterclock-

To close the damper, press the thermal fuse head with a screwdriver





• For this self-operating version, the double contact – S and the 4-contacts – S2 - are available as an option (factory option or after-sales kit):

## The 4-contact – S2 - consists of:

- electric limit switch indicating CLOSED position
- electric limit switch indicating OPEN position
- additional electric limit switch indicating CLOSED position
- additional electric limit switch indicating OPEN

### Activation:

- Manual activation: Push the release button.
- Self-operating activation: With a fuse at 72 °C
- Remote activation: By emission or break of current (solenoid with 24/48 V automatic voltage selection)

Manual reset: Turn the screwdriver counter clockwise

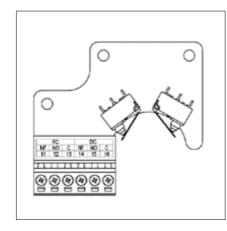
## Reminder:

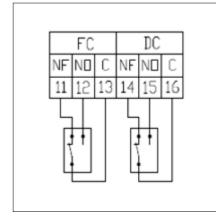
- For this version with remote activation, the double contact S (OPEN / CLOSED) are mounted as standard equipment
- The 4-contact S2 are available as an option (factory option or after-sales kit).

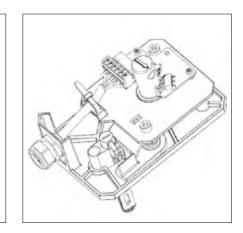
## **ELECTRICAL CONNECTIONS**

## MANUAL FUSE ONLY MECHANISM

 Electrical wiring of the S option Electronic control board







FC = Limit switch - end DC = Limit switch - start

C = commonNO = normally open

NF = normally closed

ELECTRICAL SPECIFICATIONS	FD FUSE ONLY	FD FUSE ONLY UPGRADABLE TO SOLENOID ACTUATOR		
Nominal voltage N/A		Solenoid: 24/48 VDC (automatic change on the electronic card)		
Power	N/A	Dual voltage SOLENOID: • Break of current: Pnom = 1.6W		
Switching capacity	1mA500mA, 5VDC 48VDC	1mA500mA, 5VDC48VDC		
Blade closure time Blade opening time	Spring: 1 second Manual	Spring: 1 second		
Degree of protection	IP 42	IP 42		



FIRE DAMPERS **FIRE DAMPERS** 

klimaoprema

### OTHER MECANISMS

#### Belimo

### Operation

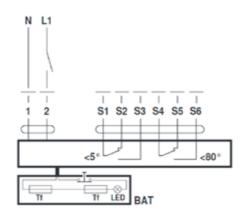
Damper is delivered in closed position. When electric actuator is connected to the power supply damper will open. When the damper reaches the end position (damper open), in which is it blocked, the electromotor will stop. Closing fire damper takes place automatically when a power failure occurs. Thermal tripping device that comes with fire damper causes power circuit break at a temperature of 72 °C (inside or outside duct). If checking is needed for proper functioning of fire damper, pushing the switch on the thermal tripping device will close damper. When switch on tripping device is released, the damper will open.

Damper can be opened without connecting to a voltage with enclosed handle turning in the direction of the arrow on electric actuator (clockwise). Damper can be locked in the desired position by fast turning back handle a quarter of a turn (counterclockwise) for Belimo BF, and by puling brake on Belimo BFL and BFN.

To unlock the electromotor, turn handle clockwise for a quarter of a turn for Belimo BF, or release brake for Belimo BFL and BFN. After release, damper will be closed by return spring. When damper is opened manually, electric actuator will not move the damper into closed position after power failure.



## Wiring diagram



1	negative (direct-current) or neutral (alternating current)
2	positive (direct-current) or faze (alternating current)
S1	common micro switch closed damper
S2	normally closed micro switch closed damper
S3	normally open micro switch closed damper
S4	common micro switch open damper
S5	normally closed micro switch open damper
S6	normally open micro switch open damper
Tf1	temperature sensor on the outer side of the duct (ambienttemperature) max. 72°C
Tf2	temperature sensor on the inner side of the duct (temperature in the duct) max. 72°C
Tf3	temperature sensor on the inner side of the duct (temperature in the duct) max. 72°C

Type of Belimo actuator		BFL24-T	BFN24-T	BFL230-T	BFN230-T	BF24-T	BF230-T
Nominal volt- age / power con- sumption	voltage	AC/DC 24V, 50/60Hz	AC 24V, 50/60Hz	AC 230V, 50/60Hz	AC 230V, 50/60Hz	AC/DC 24V, 50/60Hz	AC 230V, 50/60Hz
	opening	2,5 W	4 W	3,5 W	5 W	7 W	8.5 W
	holding	0,8 W	1,4 W	1,1 W	2,1 W	2 W	3 W
	for wire sizing	4 VA	6 VA	6,5 VA	10 VA	10 VA	11 VA
End switch		1 mA3 A (0,5 A), DC 5 VAC 250V	1 mA3 A (0.5 A), DC 5 VAC 250 V	1 mA3 A (0.5 A), DC 5 VAC 250 V	1 mA3 A (0.5 A), DC 5 VAC 250 V	1 mA6 A (3 A), DC 5 V AC 250 V	1 mA3 A (0.5 A), DC 5 VAC 250 V
Running time	motor	<60 s	<60 s	<60 s	<60 s	<120 s	<120 s
	spring-return	~20 s	~20 s	~20 s	~20 s	~16 s	~16 s
Ambient temperature range		min30°C, max. 50°C					

#### SCHISCHEK ExMax

## Operation

Damper is delivered in closed position. When electric actuator is connected to the power supply damper will open. When the damper reaches the end position (damper open), in which is it blocked, the electromotor will stop. Closing fire damper takes place automatically when a power failure occurs. Thermal tripping device that comes with fire damper causes power circuit break at a temperature of 72 °C (inside or outside duct). If checking is needed for proper functioning of fire damper, pushing the switch on the thermal tripping device will close damper. When switch on tripping device is released, the damper will open.



Damper can be opened without connecting to a voltage with enclosed Allen key, by turning in the direction of the arrow on electric actuator (clockwise). After release of Allen key, damper will go to closed position. Type Examination Certificate Number:

EXA 14 ATEX0064X

Equippment complies with the essential health and safety requirements relating to the design and construction of equippment intended to use in potentially explosive atmospheres given in annex II of the directive 94/9/EC.

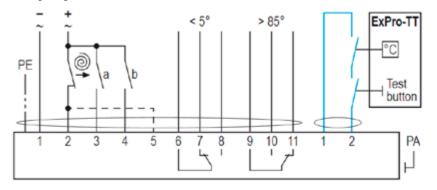


- 2G - IIC - T6

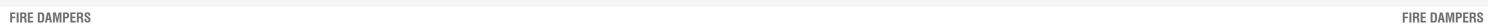


- 2D - IIC - T80°

## Wiring diagram









	Designation	Code	
Fuse only mechanism	LUTION / SERVICE KITS Fuse kit	FD-THERM-72	o o
Fuse only	Double contact S kit	FD-S-KIT	4 4
Upgradeable to solenoid	Solenoid current break kit	FD-EMP-KIT	

## MAINTENANCE

- Provide at least one annual check of the damper
  After each intervention, provide a systematic cleaning of dust and especially the solenoid and its movable plate
  Check the if the electrical terminals are tightened

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